

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

JF-3 GM6174M-BLACK-ROHS

JF

3

REV DATE: 09/05/2008

GENERAL DESCRIPTION

ZINC PHOSPHATE TREATMENT HEX FREE ACID RINSE OR SEAL,ORGANIC COATING,OVEN BAKE,WATER AND OIL EMULSION POST TREATMENT AND AIR DRY.

APPEARANCE

UNIFORM DENSE BLACK APPEARANCE

ADHESION AND DUCTILITY

PER GM6174M

CORROSION REQUIREMENTS

RED RUST: 168

WHITE CORROSION: 96

SALT SPRAY TESTS TO BE PERFORMED PER GM6174M

COATING THICKNESS REQUIREMENTS

PER GM6174M

STRESS RELIEF

PER GM6174M

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPEARANCE, FREEDOM FROM RUNS, BLISTERING AND EXCESSIVE OIL VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

GM6174W (BLACK)

APPROVED SUPPLIERS:

PRINT DATE:

09/05/2008
