

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

ZINC PHOSPHATE-DRY OIL

LM

0

REV DATE: 4/1/2007

GENERAL DESCRIPTION

ZINC PHOSPHATE (HEXAVALENT CHROMIUM FREE) WITH SUBSEQUENT OIL COATING(DRY TO TOUCH) AS SPECIFIED IN DELPHI FINISH DX550700

APPEARANCE

BLACK

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 72

WHITE CORROSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: 11G/M
TESTED PER ASTM E767

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

MUST MEET ALL REQUIREMENTS OF DELPHI SPECIFICATION DX550701-P

EQUIVALENT SPECS

DX550701-P

APPROVED SUPPLIERS:

PRINT DATE:
3/19/2007