

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

LP-0 ZINC PHOS-BLUE-DRY-ROHS

LP

0

REV DATE: 10/03/2008

GENERAL DESCRIPTION

BLUE ZINC PHOSPHATE AND DRY TO TOUCH OIL. IF PRODUCT REQUIRES MASTIC OR A PATCH, DO NOT APPLY OIL UNTIL AFTER MASTIC OR PATCH IS APPLIED. MUST BE ROHS COMPLIANT

APPEARANCE

METRIC BLUE APPEARANCE

ADHESION AND DUCTILITY

NOT APPLICABLE

CORROSION REQUIREMENTS

RED RUST: 48

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PHOSPHATE: 1200 MILLIGRAMS PER SQUARE FOOT MINIMUM THICKNESS OF COATING AS DETERMINED BY STRIP AND WEIGHT METHOD ON A 2" x 2" #1010 OR #1050 CARBON STEEL CONTROL PANELS.

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

10/03/2008
