

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

BRIEF DESCRIPTION:

BLK PHOS/ZINC-UVWAX

**LX**

**0**

REV DATE: 4/1/2007

GENERAL DESCRIPTION

BLACK PHOSPHATE (ZINC) & WAX WITH UV TRACER

APPEARANCE

BLACK APPEARANCE

ADHESION AND DUCTILITY

N/A

CORROSION REQUIREMENTS

RED RUST: 24

WHITE CORROSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: 1000 MIL/FT2      MAX THICKNESS: 4000 MIL/FT2  
THICKNESS SHALL BE TESTED PER ASTM B376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING, EXCESSIVE WAX.

EQUIVALENT SPECS

GM4435M CODE E

APPROVED SUPPLIERS:

PRINT DATE:  
3/19/2007