

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

EZINC-BAKE-CHROMAT-UVWAX

**NH**

**0**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

.0002 MIN ELECTROPLATED ZINC, YELLOW DICHROMATE (LEACHED TO CLEAR) & WAX WITH UV TRACER

**APPEARANCE**

CLEAR, TRANSPARENT COLOR REFLECTING THE BRIGHT SHINY ZINC

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 60

WHITE CORROSION: 24

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: .0002                      MAX THICKNESS: .0004  
THICKNESS SHALL BE TESTED PER ASTM E376

**STRESS RELIEF**

PARTS TO BE BAKED AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**EQUIVALENT SPECS**

**APPROVED SUPPLIERS:**

PRINT DATE:  
3/19/2007