

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH  
CODE**

**REVISION  
LEVEL**

**BRIEF DESCRIPTION:**

PB-0 EZINC-YELLOW-RoHS

**PB**

**0**

REV DATE: 05/16/2008

**GENERAL DESCRIPTION**

.00025 MIN. ELECTROZINC AND CLEAR TRIVALENT DYED YELLOW. MUST BE RoHS COMPILANT

**APPEARANCE**

SHINY YELLOW

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 168

WHITE CORRIOSION: 96

TESTED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN. THICKNESS .00025 MAX. THICKNESS .00045 TESTED PER ASTM E376

**STRESS RELIEF**

BAKE AT 400 DEGRESS F FOR 4 HOURS WITHIN I HOUR AFTER BASE PLATING

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**EQUIVALENT SPECS**

MIDLAND NO. W-1037 TYPE 1

**APPROVED SUPPLIERS:**

PRINT DATE:

05/16/2008

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