

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

MECH ZINC-BLACK CHROMATE

**SK**

**2**

REV DATE: 4/1/2007

**GENERAL DESCRIPTION**

.0002 MIN MECHANICAL ZINC & BLACK CHROMATE

**APPEARANCE**

GRAYISH BLACK APPEARANCE

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

RED RUST: 48

WHITE CORROSION: 24

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: .0002                      MAX THICKNESS: .0004  
THICKNESS SHALL BE TESTED PER ASTM E376

**STRESS RELIEF**

NOT REQUIRED

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**EQUIVALENT SPECS**

GE: F75B2B BLACK

**APPROVED SUPPLIERS:**

PRINT DATE:

3/19/2007