

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH
CODE

REVISION
LEVEL

BRIEF DESCRIPTION:

SR-0 MZINC-OLVDRB-BLACK

SR

0

REV DATE: 07/19/2010

GENERAL DESCRIPTION

.0005 MIN. MECHANICAL ZINC FOLLOWED BY OLIVE DRAB AND BLACK CHROMATE

APPEARANCE

FLAT BLACK

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 72

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

.0005 MIN. THICKNESS .0007 MAX. THICKNESS SHALL BE TESTED PER ASTM E376

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

07/27/2010