

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

FINISH  
CODE

REVISION  
LEVEL

**BRIEF DESCRIPTION:**

TW-0 DACROMET 320 BLACK

**TW**

**0**

REV DATE: 12/03/2010

**GENERAL DESCRIPTION**

DACROMET 320 AND DACROKOTE 107 OR 135 BLACK

**APPEARANCE**

BLACK

**ADHESION AND DUCTILITY**

PER DACROMET PROCESS

**CORROSION REQUIREMENTS**

RED RUST: 500

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

PER DACROMET PROCESS

**STRESS RELIEF**

PER DACROMET PROCESS

**QUALITY CONTROL**

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**EQUIVALENT SPECS**

CHRYSLER PS-5873 BLACK

**APPROVED SUPPLIERS:**

CHEM PLATE

PRINT DATE:

12/06/2010