

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

DACROMET-BAKE-SEAL PER GE F71H1C

TZ

2

REV DATE: 10/14/2008

GENERAL DESCRIPTION

DACROMET 320 (ZINC FLAKE IN CHROMATE & ORGANIC SEALERS WITH AND INORGANIC SEALER AND CLEAR SEALANT

APPEARANCE

MATTE METALLIC GREY APPEARANCE.

NOTE: BLACK OR BLUE COLOR CAN BE REQUESTED ON ROUTING

ADHESION AND DUCTILITY

GRINDING WHEEL TEST: SAMPLES WILL BE GROUND ON EDGES THROUGH DEPOSITS & INTO THE BASE METAL. THE GROUND EDGES WILL BE EXAMINED FOR FLAKING AND PEELING. TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 600

WHITE CORRIOSION: 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN THICKNESS: 0

MAX THICKNESS: 0

THICKNESS SHALL BE TESTED PER ASTM B487

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

10/14/2008
