

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

UE-0 SERMAGARD902/1061 BLACK

UE

0

REV DATE: 10/22/2008

GENERAL DESCRIPTION

DIP AND SPIN TWO COATS OF SERMAGARD COATING SG-902, TWO COATS OF SG-1061 GLOSS BLACK TOPCOAT AND ONE COAT OF SL-1127 LUBE

APPEARANCE

GLOSS BLACK FINISH

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 1000

WHITE CORRIOSION:

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

PER SERMAGARD SPEC

STRESS RELIEF

NOT REQUIRED

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

10/22/2008
