

# ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH  
CODE**

**REVISION  
LEVEL**

**BRIEF DESCRIPTION:**

EZINC-BAKE-CHRMAT-MAGNGRD FORD WSAM21P26-AZ

**UT**

**3**

REV DATE: 01/21/2008

**GENERAL DESCRIPTION**

MAGNIGARD SILVER 17 & MAGNIGARD DORRITECH B17 APPLIED OVER .0002 MINIMUM ZINC DICHROMTE ELECTROPLATE

**APPEARANCE**

MATTE SILVER GREY APPEARANCE

**ADHESION AND DUCTILITY**

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

**CORROSION REQUIREMENTS**

**RED RUST:** 1000

**WHITE CORRIOSION:** 0

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

**COATING THICKNESS REQUIREMENTS**

MIN THICKNESS: .0002                      MAX THICKNESS:. 0003  
THICKNESS SHALL BE TESTED PER ASTM E376

**STRESS RELIEF**

CURE EACH COAT AT 400-425 DEGREES FARENHEIGHT

**QUALITY CONTROL**

PMT MAXIMUM ALLOWABLE HEADFILL AND/ OR SHRINKAGE: 3% VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

**EQUIVALENT SPECS**

**APPROVED SUPPLIERS:**

PRINT DATE:  
01/28/2008