

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

VM-1 EZINC-TRICRM-MACD T&T-ROHS

VM

1

REV DATE: 09/12/2008

GENERAL DESCRIPTION

.00025 MIN. ELECTROZINC WITH TRI-CHROME(CLEAR,HEX CHROME FREE, NO SEALER,HIGH BUILD) WITH MACDERMID T & T FLUID. MUST BE ROHS COMPLIANT

APPEARANCE

BRIGHT SHINY ZINC WITH A SMOOTH LOW FRICTION FEEL

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 168

WHITE CORRIOSION: 96

SALT SPRAY TESTS TO BE PERFORMED PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS .00025 MAX. THICKNESS .00045 TESTED PER ASTM E376

STRESS RELIEF

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR & SURFACE APPEARANCE, FREEDOM FROM TEARS, BARE SPOT, POWDERY FILM. SLOUGHING OFF OF FILM & BLISTERING

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

09/12/2008
