

ITW SHAKEPROOF INDUSTRIAL PRODUCTS

**FINISH
CODE**

**REVISION
LEVEL**

BRIEF DESCRIPTION:

VY-0 EZINC-YELLOW-SLATE HEAD

VY

1

REV DATE: 10/03/2008

GENERAL DESCRIPTION

.0002 MIN. ELECTROZINC AND DICHROMATE. PAINT HEAD DARK SLATE GRAY

APPEARANCE

HEAD TO BE UNIFORM DARK SLATE GREY COLOR PER PACCAR SPECIFICATIONS

ADHESION AND DUCTILITY

TO BE TESTED IN ACCORDANCE TO ASTM B571 (SCOTCH TAPE TEST)

CORROSION REQUIREMENTS

RED RUST: 108

WHITE CORRIOSION: 72

TEST PER ASTM B117

COATING THICKNESS REQUIREMENTS

MIN. THICKNESS .0002 MAX. THICKNESS .004

STRESS RELIEF

BAKE AT 400 DEGREES F FOR 4 HOURS WITHIN 1 HOUR OF BASE PLATING

QUALITY CONTROL

VISUALLY INSPECT FOR UNIFORMITY OF COLOR AND SURFACE APPERANCE, FREEDOM FROM TEARS,POWDERY FILM, SLOUGHING OFF OF FILM AND BILSTERING.

EQUIVALENT SPECS

APPROVED SUPPLIERS:

PRINT DATE:

10/03/2008
